

International Appliance Technical Conference 2005

**Sensorless Motor Control Method
for Compressor Applications**

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Presentation Outline

- BLDC motor control methods
- Compressor requirements
- Performance vs. requirements
- Development of OSCD method
- Motor Timer & algorithm
- Test results
- Summary

BLDC Motor Control Methods

- 120 Deg control vs. Vector Control
 - Low performance low cost vs. high performance high cost

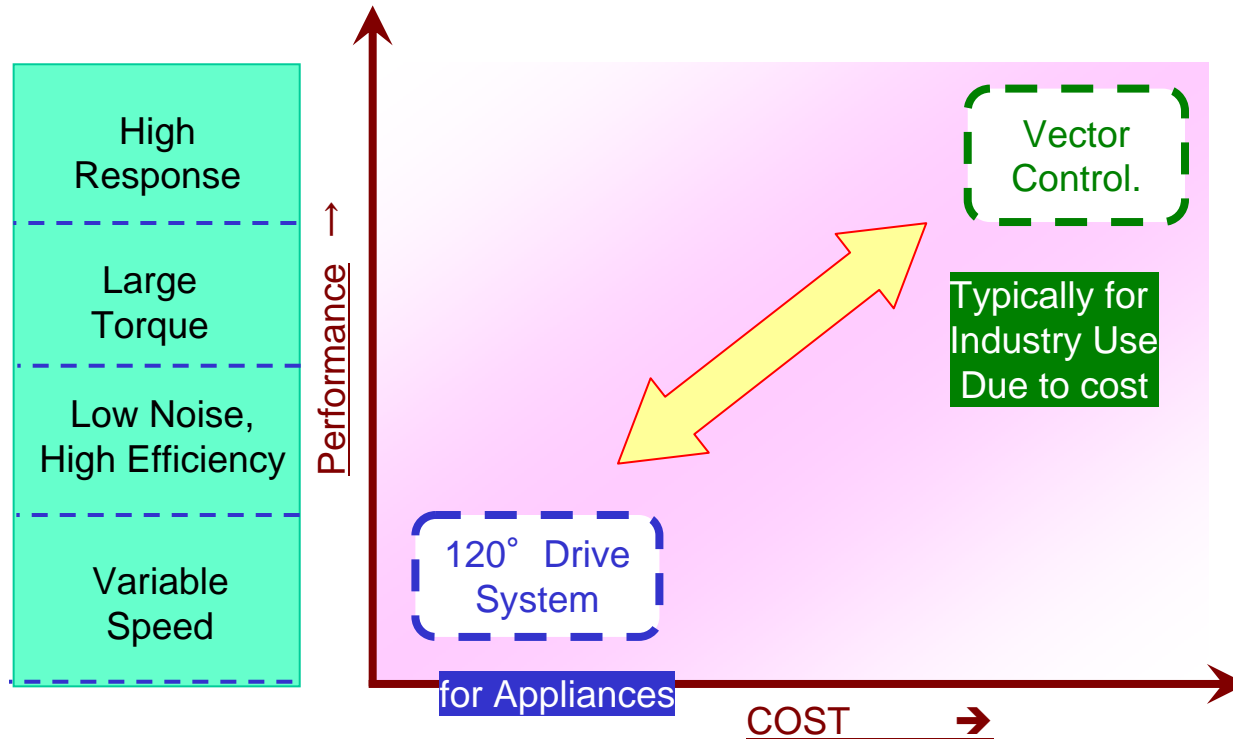


Figure 1 Cost performance trade-off for Vector & 120 Deg control

Vector Control

- Uses position sensor plus DCCT as feedback information
 - Torque & flux control, high response, high efficiency
 - Sensors add cost to the Bill Of Material (BOM)

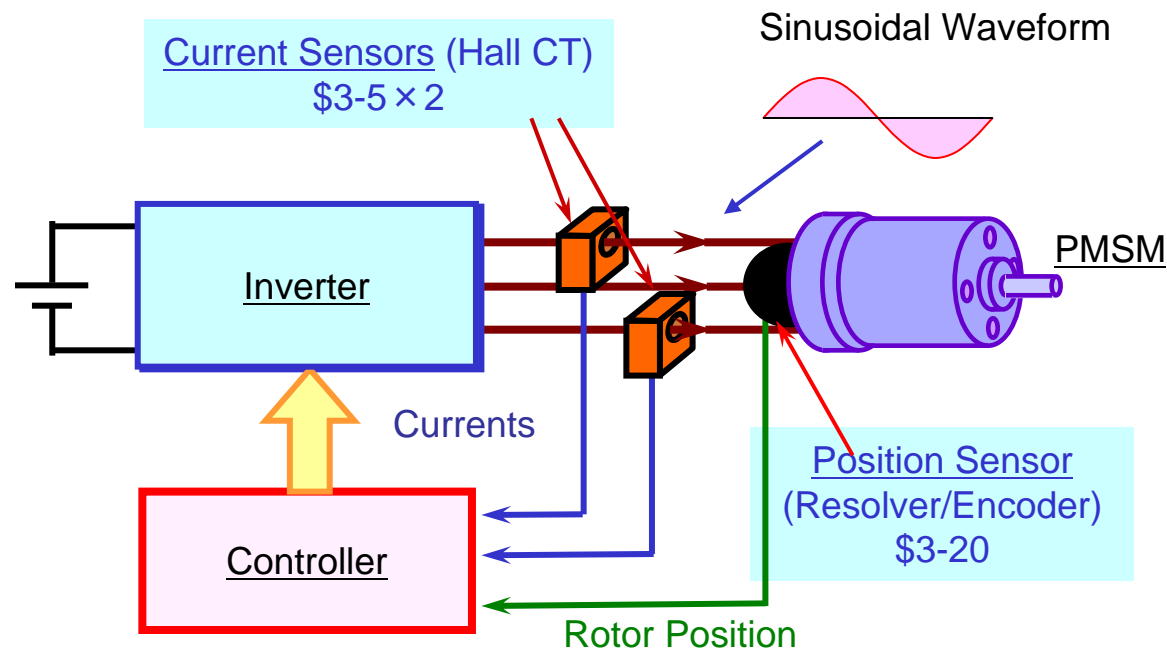


Figure 2a. Full vector control with position sensor and two current transducers adds cost to the BOM

Vector Control Algorithm

- 3 PI regulators plus several coordinate transformations required

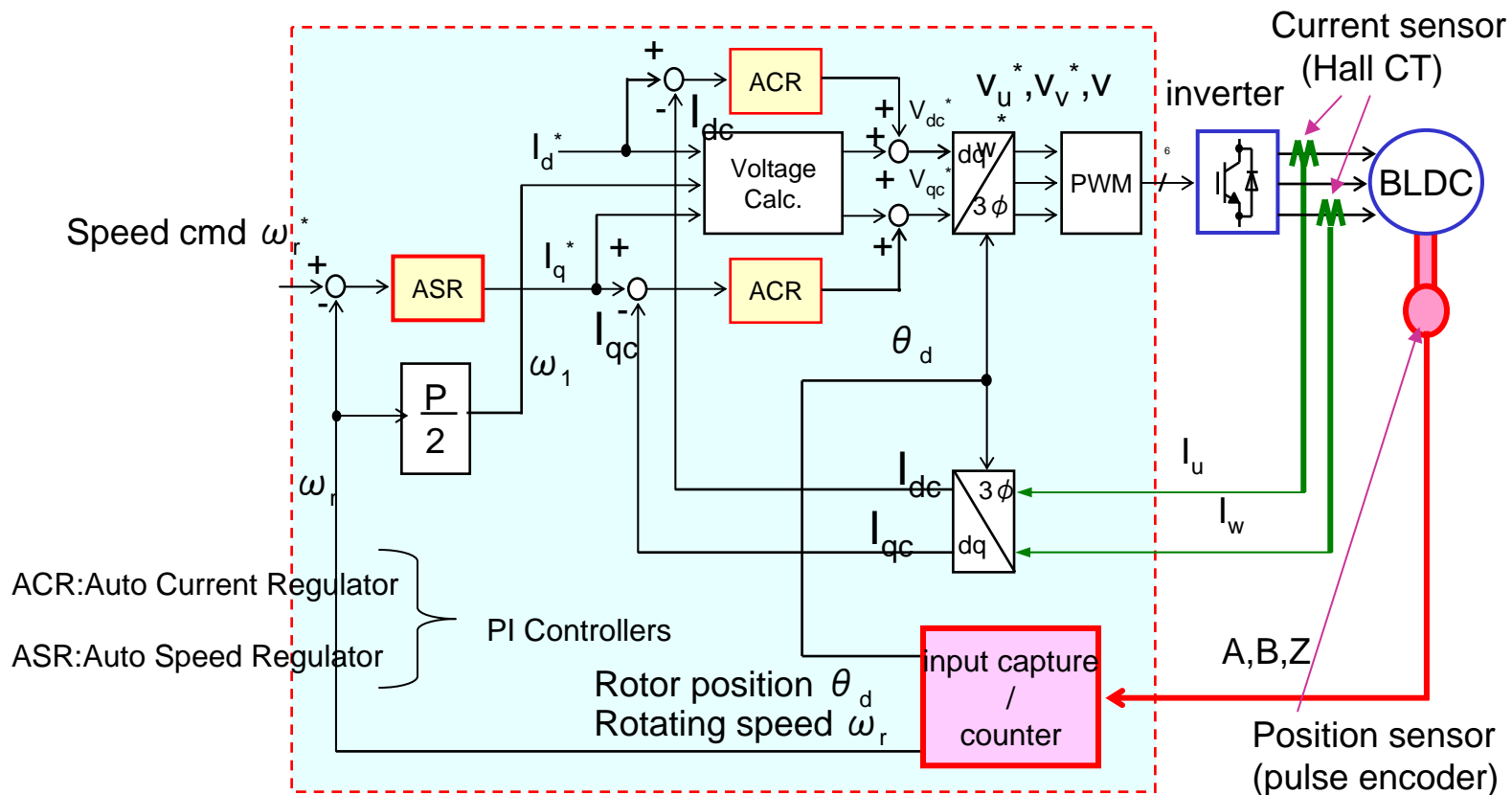


Figure 2b. Vector control algorithm executed in MCU to control torque and flux

120 Deg Sensorless Control

- Implements rectangular modulation 6-step state change
- Back EMF signals help measure rotor position and speed
- Simple proportional or proportional-integral regulator for control

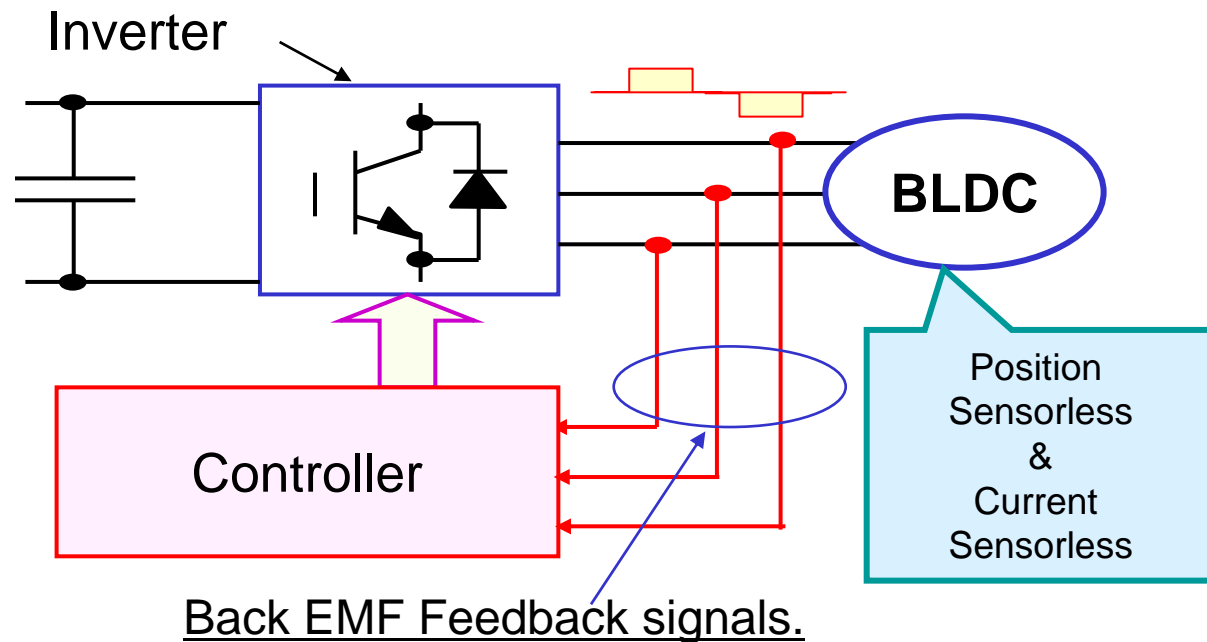


Figure 3. Sensorless 120° 6-step control method

Performance Criteria

- We evaluated performance of vector, 120 deg sensor and sensorless, all three control algorithms using 8 criteria
 - High speed drive
 - Large torque at low speed
 - Large torque at high speed
 - Torque accuracy at low speed
 - Torque accuracy at high speed
 - Response
 - Efficiency
 - Low noise
- We used vector control as a reference point

Controller Performance

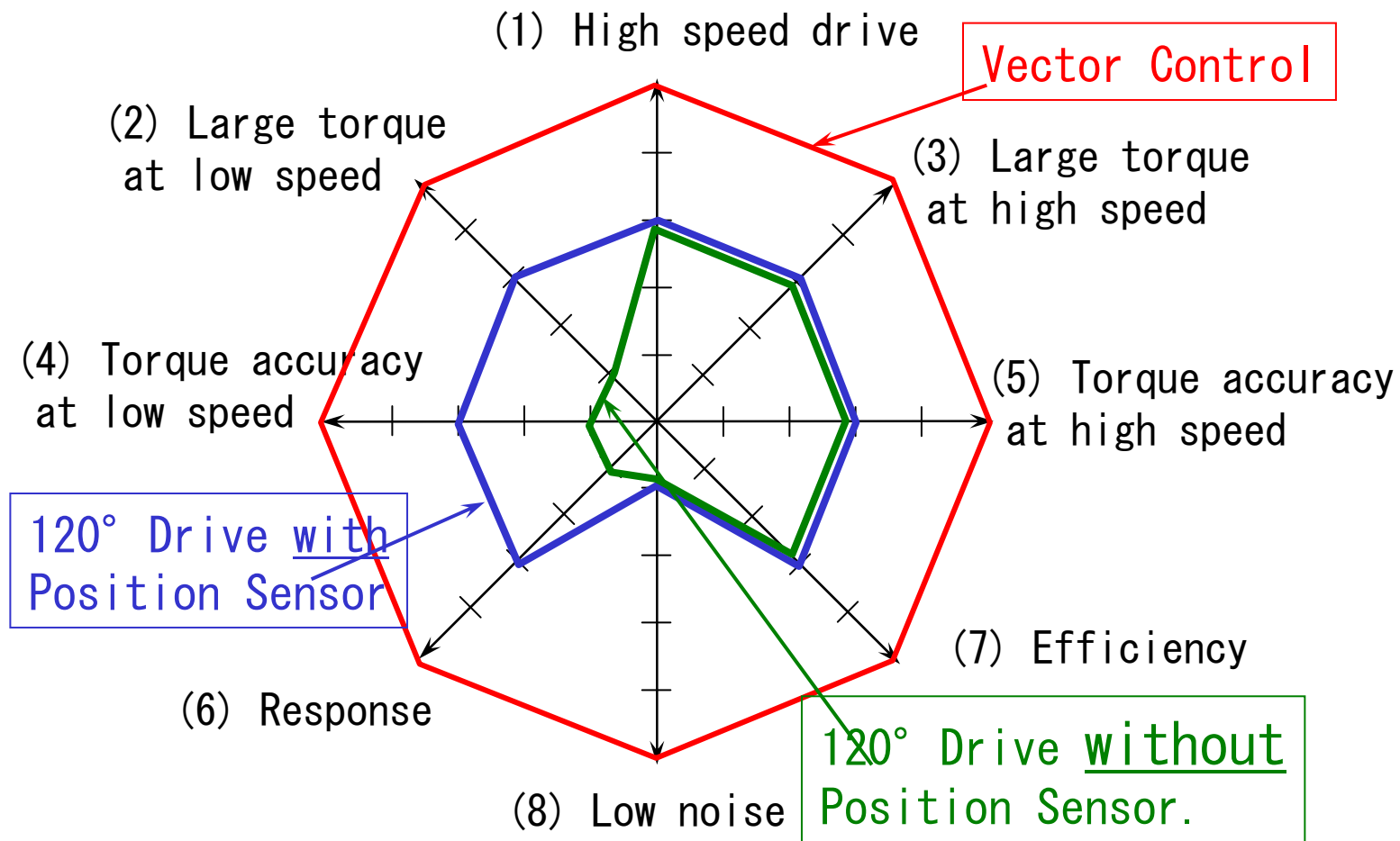
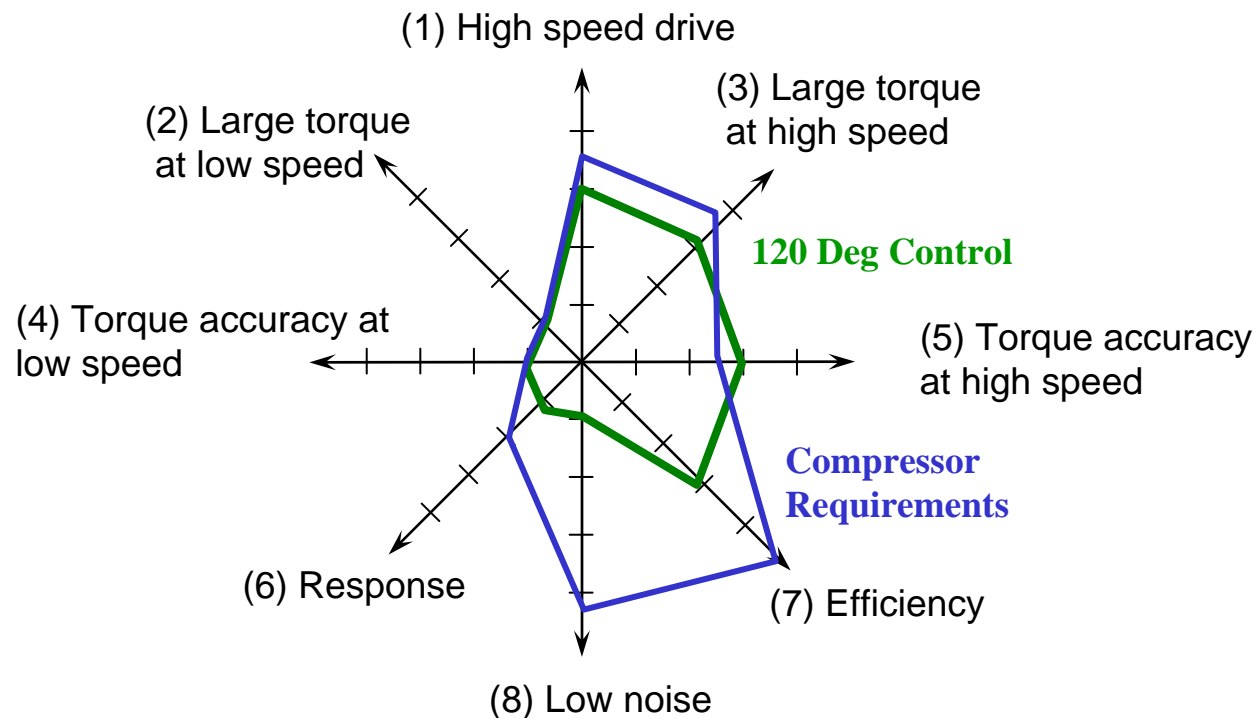


Figure 4. Comparison of 120° sensor and sensorless control with vector control.

Compressor Performance Requirements

- We developed compressor requirements for the same 8 criteria as shown
- 120 deg sensorless control is deficient in five criteria

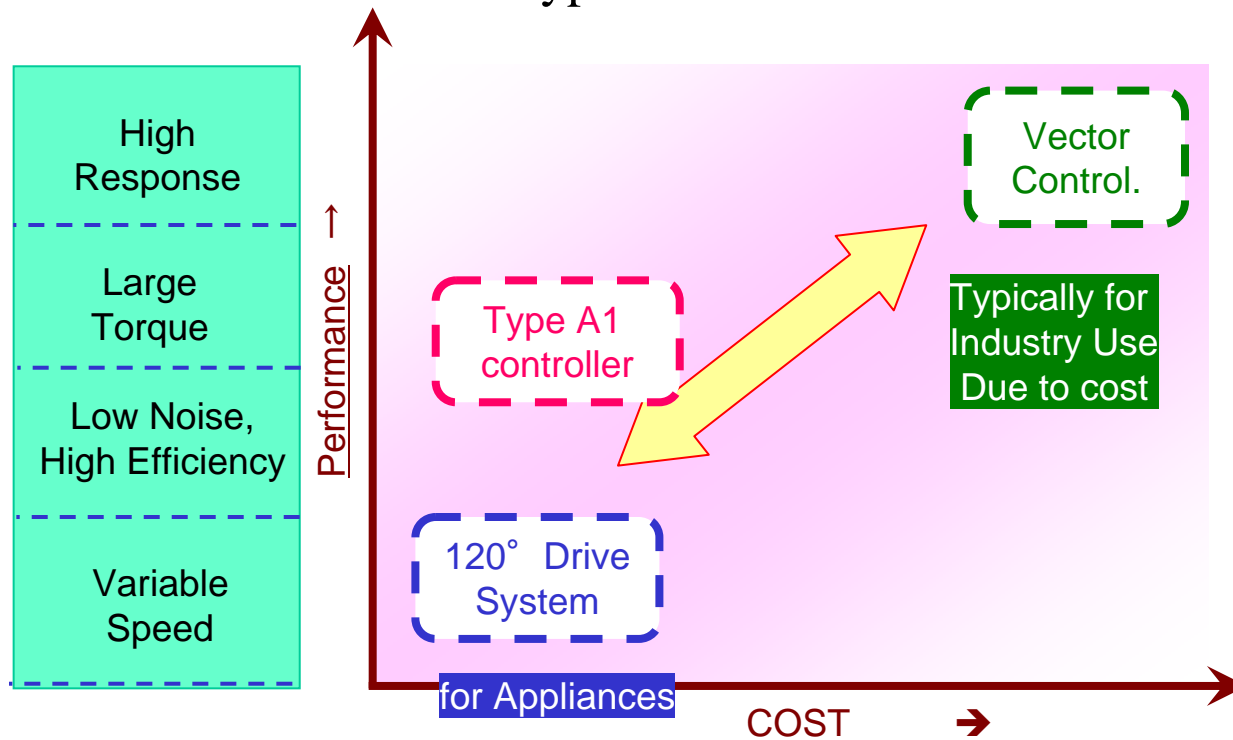


Note: 120° control is deficient in all but two criteria which has low importance.

Figure 5. Comparison of 120° sensorless control and compressor performance requirements.

Our Research Area

- A new method is needed to satisfy compressor requirements
- Goal is to develop a new method that provides more performance with the same cost as the 120 deg sensorless control
 - Our internal code name is Type A1 control method



Type A1 Control

- Two significant changes implemented to improve the performance and still keep the same cost
 - Sinusoidal modulation
 - One shunt current sensor (No DCCT)

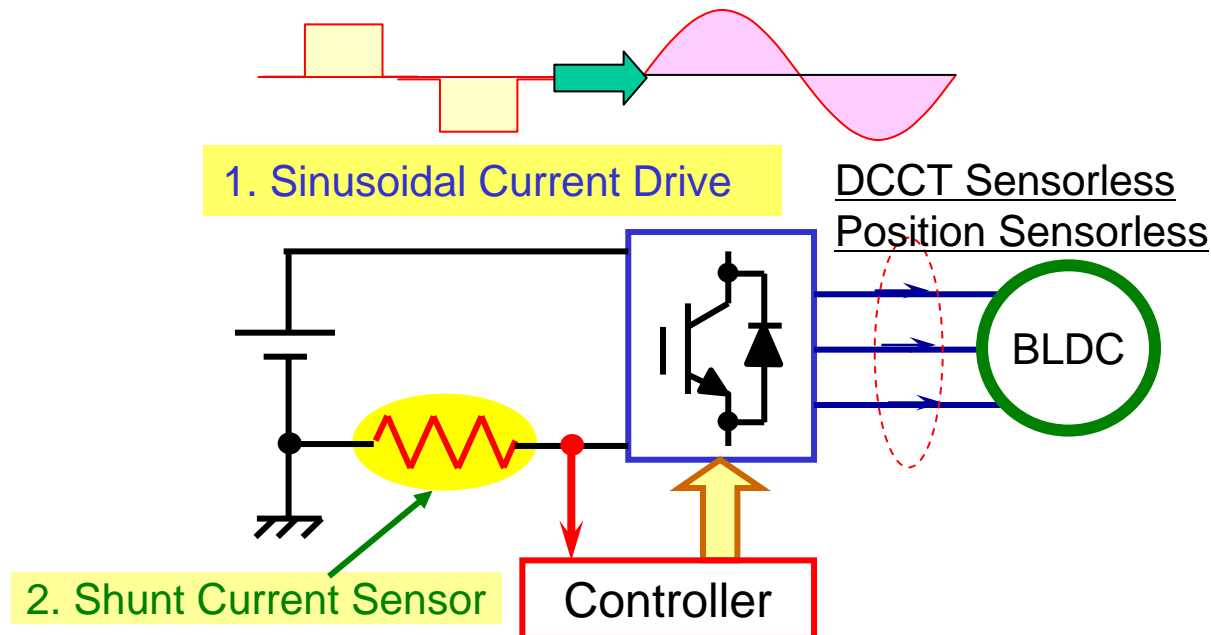


Figure 6a. Two significant changes to 120° control method

Sinusoidal Modulation

- 180 deg sinusoidal modulation is effective in reducing noise and increasing efficiency

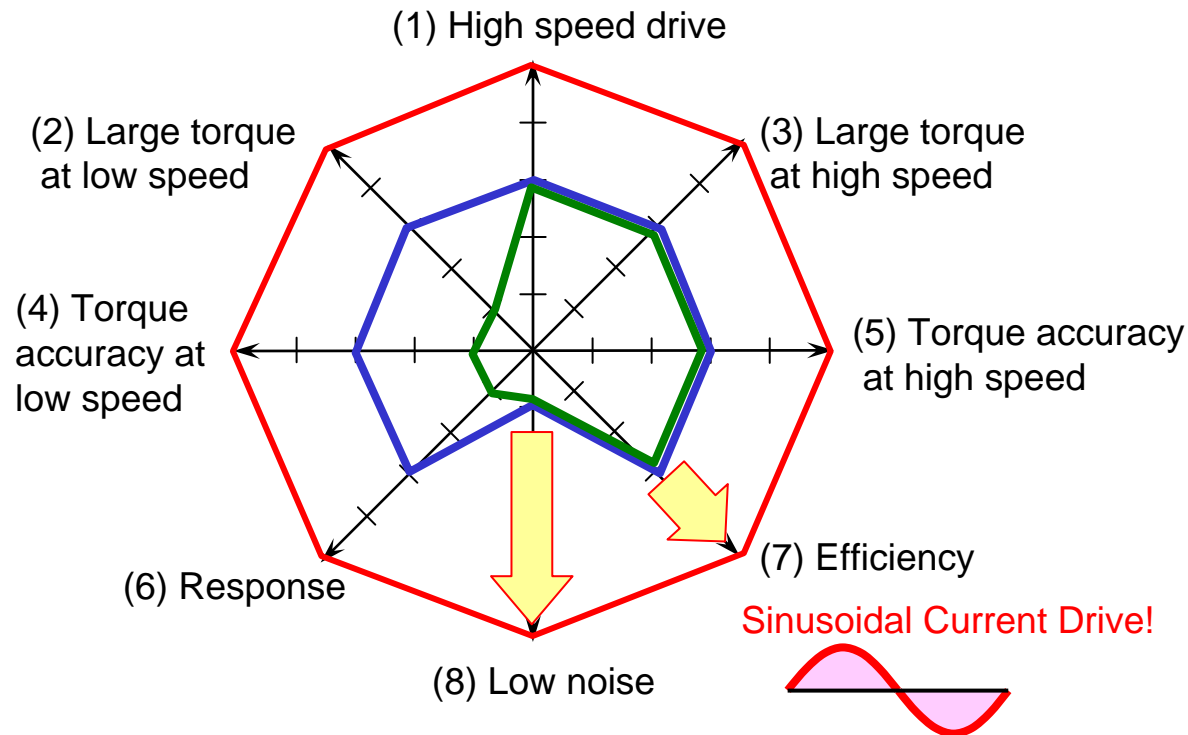


Figure 7. 180° sinusoidal modulation reduces noise and increases efficiency.

Multifunctional Timer Unit

- Easy to create three sine waves using accurate and large sine tables
- It has built in dead time protection in PWM output
- Back EMF voltage can not be detected because all three phases are active

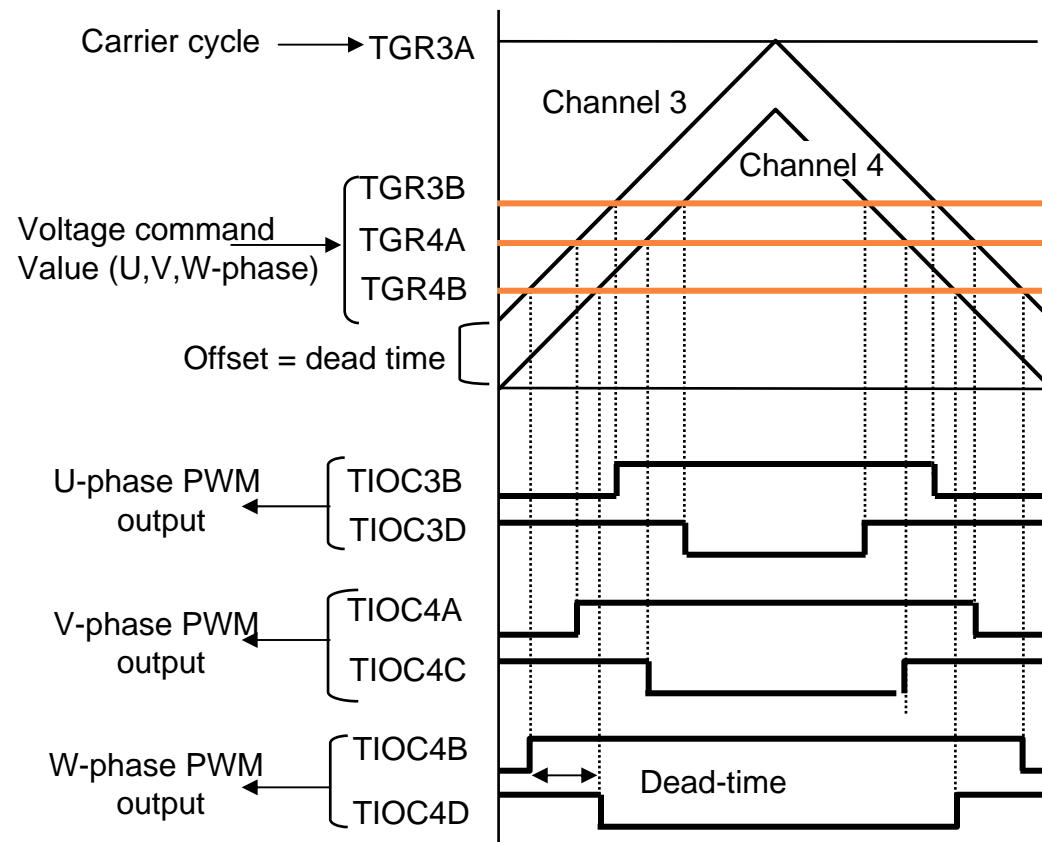


Figure 8a. MTU channels 3 and 4 create six independent pwm signals that can be used to generate three sine waves with dead time.

One Shunt Current Detection Method

- Key is to measure current at a precise time during PWM cycle
- Two current measurements give all three values because of sum of current is zero

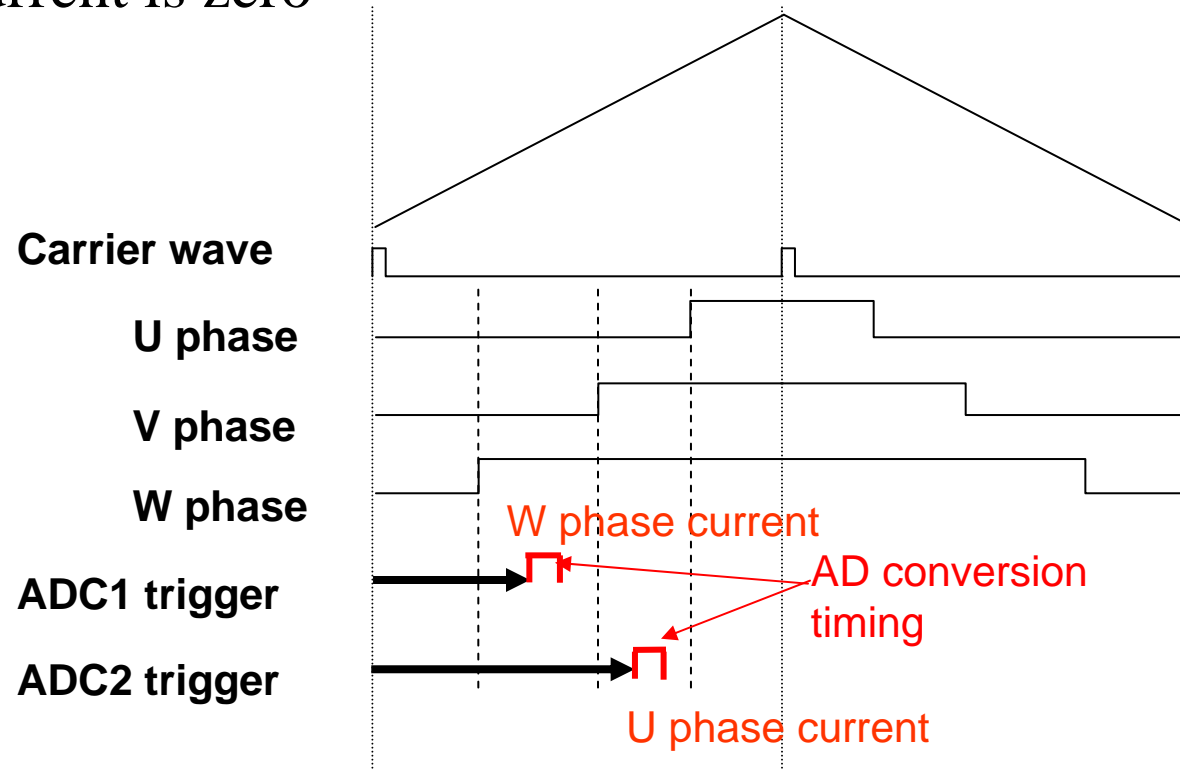


Figure 8c. Δt_1 and Δt_2 are set so that ADC1 measures w current and ADC2 measures u current.

MTU Triggers ADC

- Firmware internally computes ADC trigger time based on the ON time for each PWM signals and sets up the channels
- MTU triggers ADC at precise counts

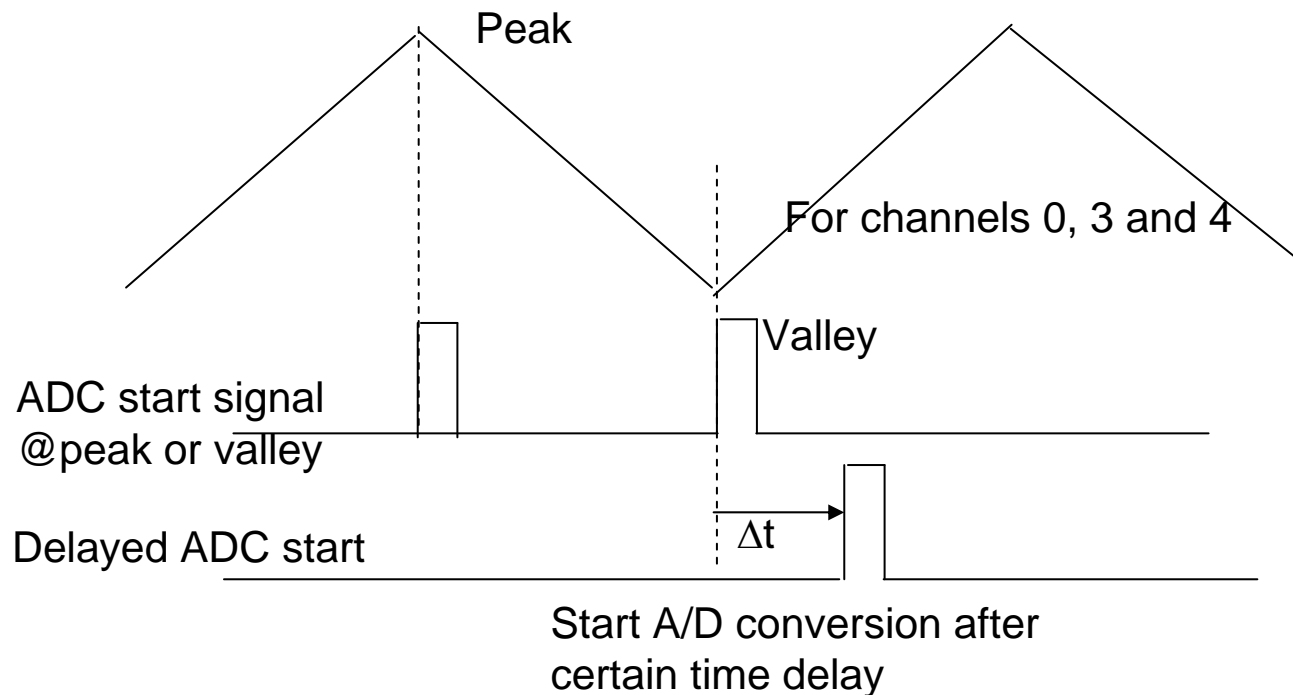
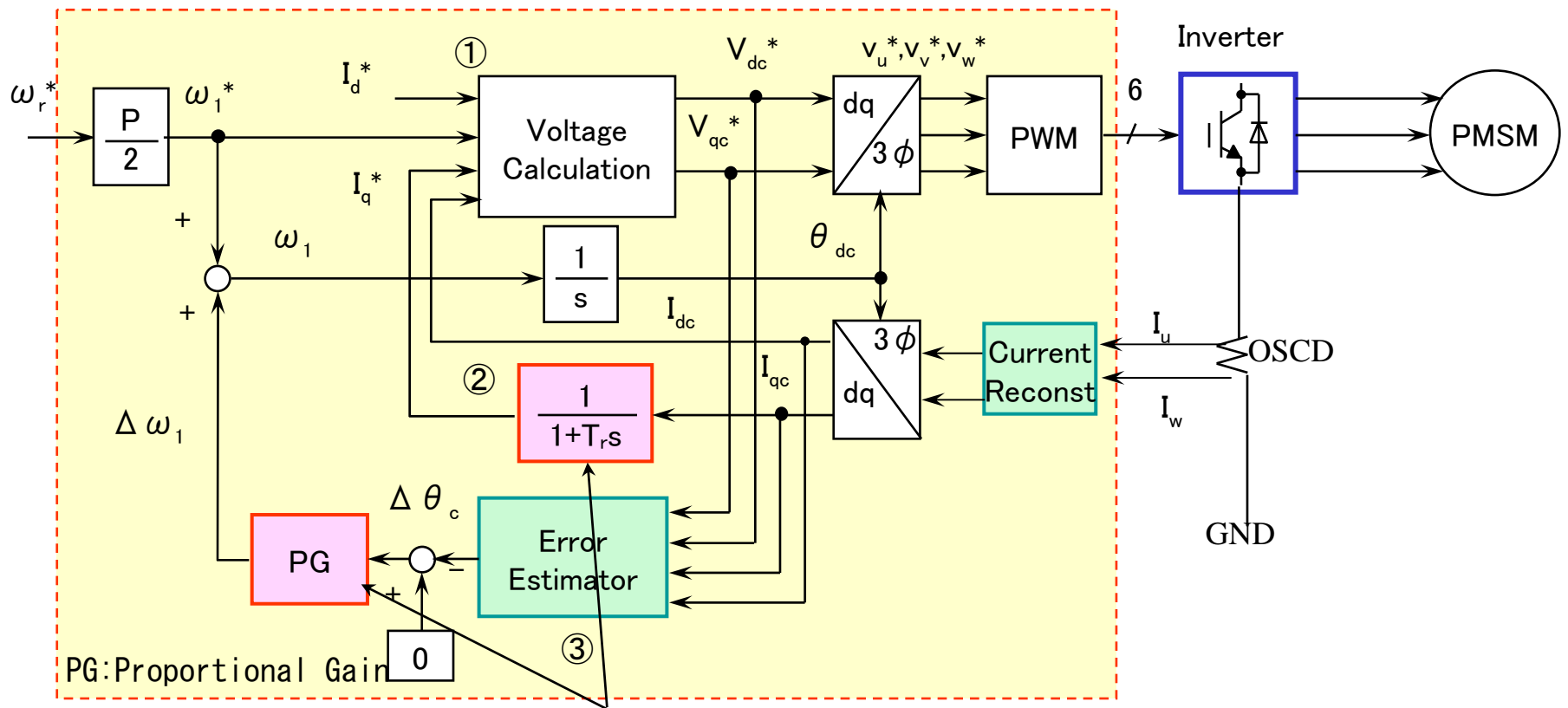


Figure 8b. MTU channels 0, 3 and 4 can issue ADC start triggers at peak or valley or on a delayed count.

Type A1 Control Algorithm

- Estimate speed error from two current measurements and applied voltage



Only two adjustment parts.

Figure 10. Type A1 closed-loop BLDC motor controller.

Type A1 Performance vs. Compressor Requirements

- **Our type A1 controller satisfies 5 criteria (1,2,3,5,7) very well**
- **We need further investigation in other three criteria (4,6,8)**

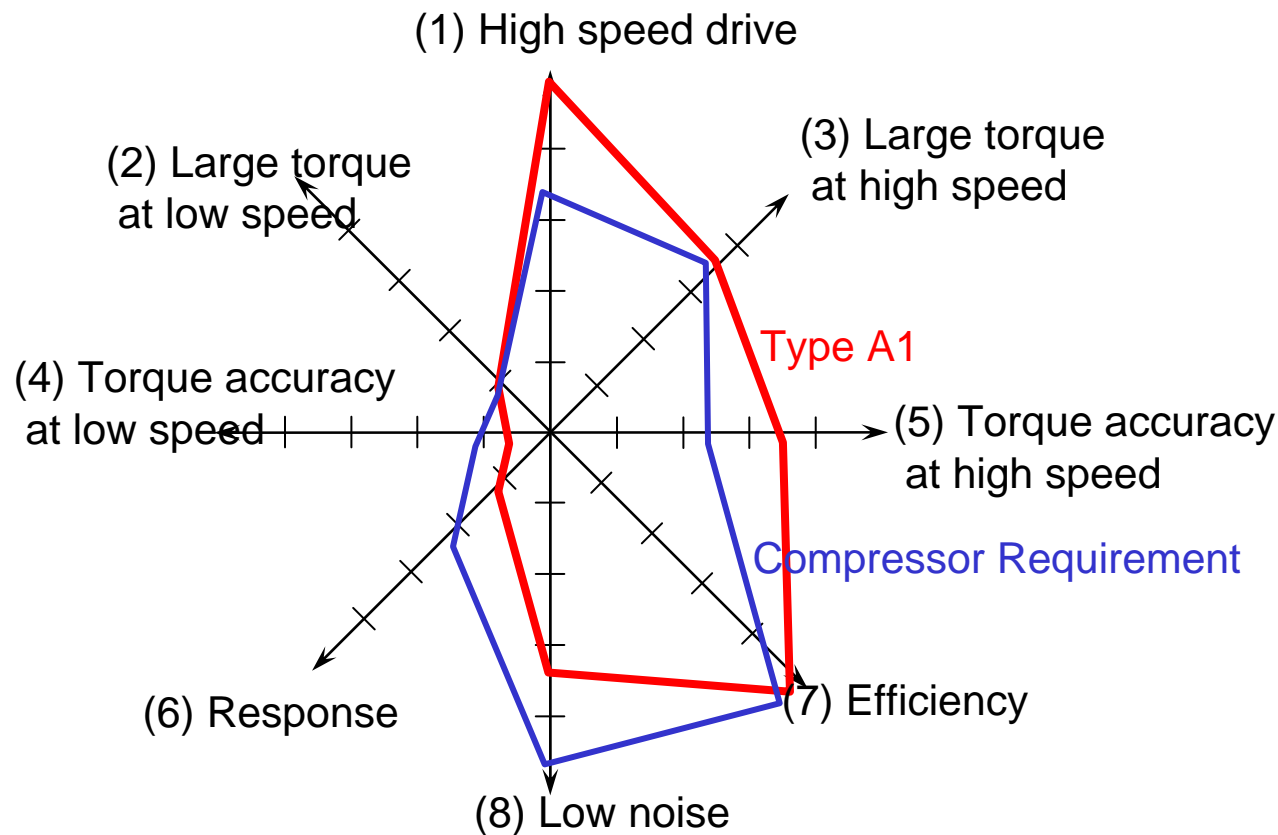


Figure 11. Performance of type A1 controller vs. the compressor requirements.

Type A1 Performance vs. Compressor Requirements (contd.)

• All 8 criteria evaluated	Requirement Performance		
High speed drive	(3.5)	(5)	Exceeds >
Large torque at low speed	(1)	(1)	Same =
Large torque at high speed	(3.5)	(3.5)	Same =
Torque accuracy at low speed	(1)	(0.5)	< Less ***
Torque accuracy at high speed	(2.5)	(3.5)	Exceeds >
Response	(2)	(1)	< Less ***
Efficiency	(5)	(5)	Same =
Low noise	(4.5)	(3)	< Less ***

Type A1 vs. 120 deg Performance

- **Much improvement on noise & efficiency criteria**

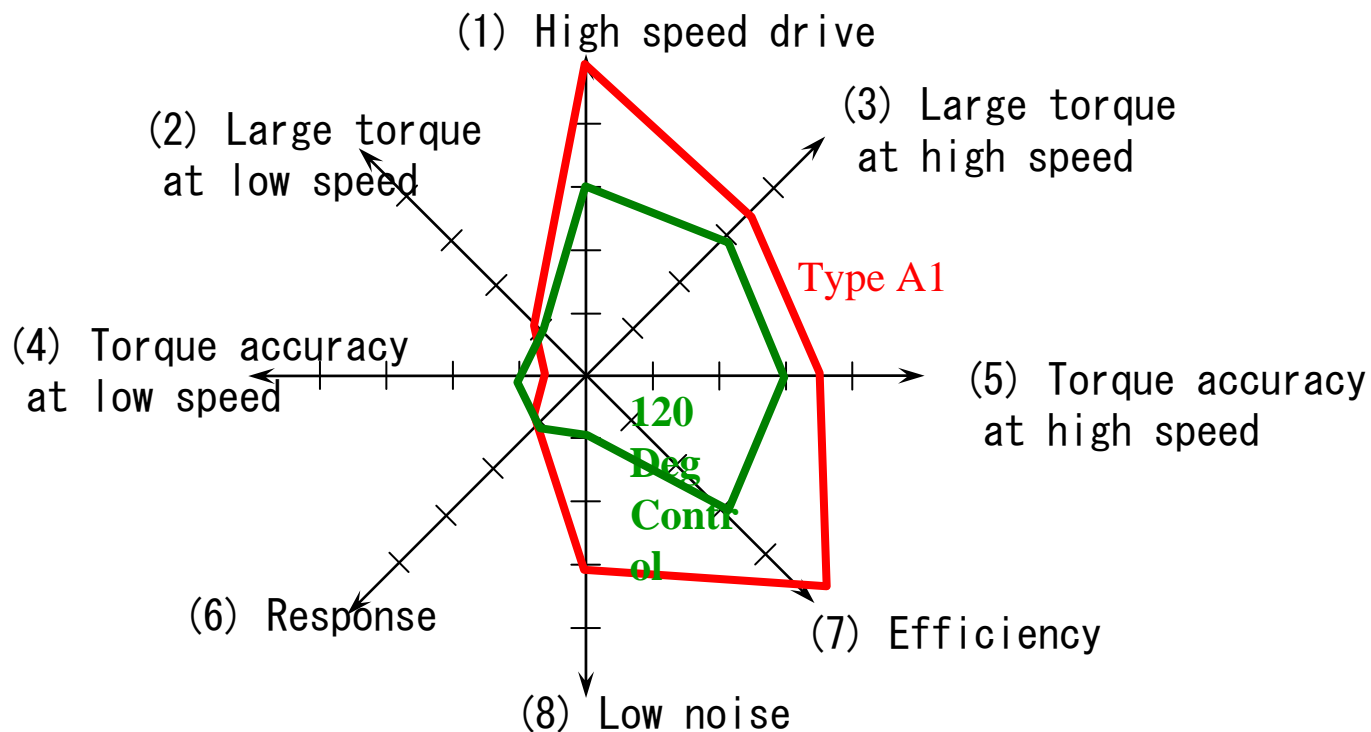


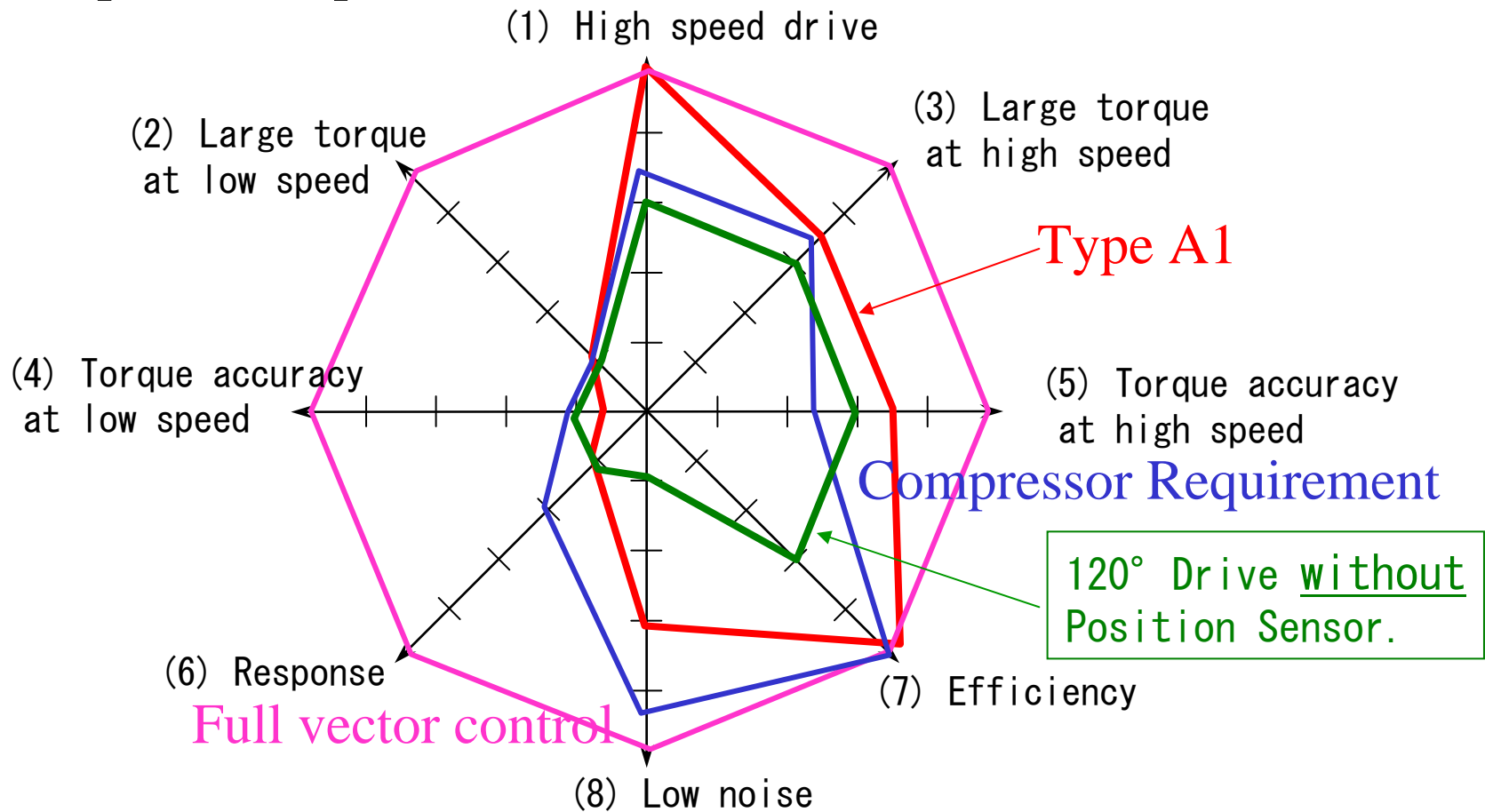
Figure 12. Type A1 control improves in all criteria except one – torque accuracy at low speeds. This criteria has very low importance.

Type A1 vs. 120 Deg Performance (contd.)

- All 8 criteria evaluated
- | | 120 Deg | Type A1 | |
|-------------------------------|----------------|----------------|----------|
| High speed drive | (3) | (5) | Exceeds> |
| Large torque at low speed | (1) | (1) | Same = |
| Large torque at high speed | (3) | (3.5) | Exceeds> |
| Torque accuracy at low speed | (1) | (0.5) | Less *** |
| Torque accuracy at high speed | (3) | (3.5) | Exceeds> |
| Response | (1) | (1) | Same = |
| Efficiency | (3) | (5) | Exceeds> |
| Low noise | (1) | (3) | Exceeds |
- Only one criteria is not improved by type A1 control method

Performance vs. Requirements

- Type A1, 120 deg and vector control performance is shown with compressor requirements



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Type A1 & 120 deg vs. Compressor Requirements

Table 1. Comparison of Type A1 with 120 Deg control and performance requirements.

Criteria	RQMTS	Type A1 control	Comments	120 deg control	Comments for A1
High speed drive	3.5	5	exceeds	3	Better
Large torque at low speed	1	1	Meets	1	Same
Large torque at high speed	3.5	3.5	Meets	3	Better
Torque accuracy at low speed	1	0.5	<	1	Less
Torque accuracy at high speed	2.5	3.5	exceeds	3	Better
Response	2	1	<	1	Same
Efficiency	5	5	Meets	3	Better
Low noise	4.5	3	<	1	Better

Summary

- One shunt current detection method is a very low cost current measurement method
 - It does not increase BOM cost for home appliances
- Type A1 controller uses
 - sinusoidal modulation and
 - OSCD measurements
- Type A1 controller improves the performance over 120 deg control
 - Better efficiency
 - Less noise
 - Improved high speed